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(71) Applicant (for all designated States except US): **WÄRTSILÄ FINLAND OY** [FI/FI]; Tarhaajantie 2, FI-65380 Vaasa (FI).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **LINTULA, Pekka**

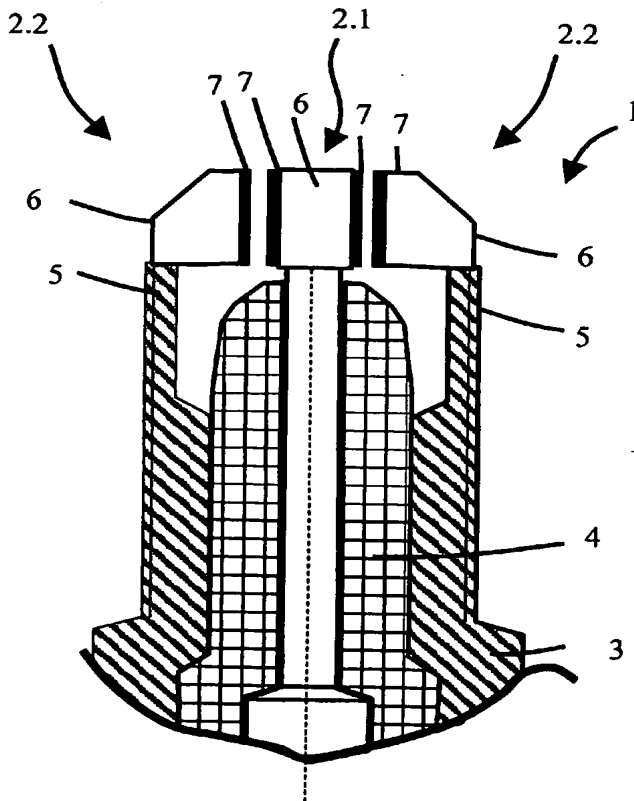
[FI/FI]; Vuoresojantie 71, FI-33850 Tampere (FI). **TASKINEN, Kalevi** [FI/FI]; Kattilaistentie 6, FI-33960 Pirkkala (FI). **LINTUNEN, Pertti** [FI/FI]; Kaaponkuja 5 D 10, FI-33820 Tampere (FI). **SILVONEN, Aulis** [FI/FI]; Huvilatie 28 as. 2, FI-65230 Vaasa (FI). **LINDROOS, Tomi** [FI/FI]; Iisakinrinne 5, FI-37560 Lempäälä (FI).

(74) Agent: **AWEK INDUSTRIAL PATENTS LTD OY**; P.O. Box 230, FI-00101 Helsinki (FI).

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(54) Title: **SPARK PLUG AND METHOD FOR PRODUCING IT**



(57) Abstract: A spark plug (1) for an internal combustion engine, the spark plug having at least two electrodes, in which the electrode (2.1, 2.2) are formed of a first part (5) made of a substrate material and a surface part (7) more durable than the substrate material. The surface part (7) of the spark plug is joined to the first part (5) via an intermediate part (6) making use of explosion welding. The method also relates to a method for producing a spark plug (1) for an internal combustion engine, the spark plug having at least two electrodes (2.1, 2.2).

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